



# Fast Set Mortar



LATEX MODIFIED MORTAR

Tile Perfect™ Fast Set Mortar is an accelerated latex modified thin set mortar that exceeds ANSI A118.4 and A118.11. Use for installing ceramic and natural stone tiles including mosaics, slate and porcelain on walls or floors interior and exterior.

- Able to grout in 3 hours
- Mix with water to a smooth, creamy consistency
- For use with ceramic, porcelain or natural stone

### Warranty

For details about our limited warranties, see your sales associate or [www.hbfuller-cp.com/tp](http://www.hbfuller-cp.com/tp).

### Suitable Substrates

- Gypsum wallboard
- Water resistant gypsum wallboard (greenboard)
- Cementitious backer units (CBU)
- Glass mat backer board
- Cured concrete, cured mortar beds, brick and masonry
- APA Grade Trademarked Exposure 1 Plywood [underlayment grade or better, two layers, 1-1/8" (28 mm) total minimum thickness, interior floors only]
- Existing ceramic tile and natural stone, provided existing flooring is well-bonded to an approved substrate.
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheet goods (provided existing flooring is well-bonded to an approved substrate)
- Adhesive residue (except tacky or pressure-sensitive adhesive)

### Product Specifications

Description	ANSI Requirement	Typical Results
28 Day Shear Strength ANSI 118.4 Glazed Wall Tile	> 300 psi (2.1 MPa)	430-525 psi (2.9-3.6 MPa)
Impervious Ceramic Tile (Porcelain)	> 200 psi (1.4 MPa)	250-350 psi (1.7-2.4 MPa)
Quarry Tile	> 150 psi (1.0 MPa)	335-410 psi (2.3-2.8 MPa)
Sag on Vertical Surfaces	≤ 1/16" (1.6 mm)	0-1/32" (0-0.8 mm)
Open Time at Room Temperature	≥ 20 minutes	20 to 30 minutes
Adjustability at Room Temperature	≥ 20 minutes	≥ 20 minutes
Final Set	≤ 3 hours	2-1/2 to 3 hours
28 Day Shear Strength ANSI 118.11 Quarry Tile to Plywood	> 150 psi (1.0 MPa)	190-250 psi (1.3-1.7 MPa)
Description		
Physical State	Dry powder	
Color	Available in gray	
Pot Life	50 minutes	
Initial Cure [at 72°F (22°C)]	2-1/2 to 3 hours	
Final Cure	21 days	
Foot Traffic Rating (ASTM C627)	Residential to Extra Heavy Commercial (depending on substrate)	

### Limitations

Not for installing green marble or other moisture-sensitive stone tile; use a suitable marble mortar. For non-green marble tile applications, use white thin set mortars. Not for use over rubber, strip wood floors, oriented strand board, particle board or lauan plywood. Do not apply over single-layer wood floors. For CDX plywood, use Tile Perfect Glass Tile Mortar. Temperature of area to be tiled must remain above 50°F (10°C) for 72 hours. Certain natural stone tiles may be affected by mortar shadowing or staining. Test a small area prior to use to determine suitability.

### Packaging

25 lbs (11.34 kg) moisture-resistant bag  
50 lbs. (22.68 kg) moisture-resistant bag

### Coverage

Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

Trowel Size	Approximate Coverage Per	
	25 lbs. (11.34 kg)	50 lbs. (22.68 kg)
1/4" x 1/4" x 1/4" (6 x 6 x 6 mm) square notch trowel	48-53 sq. ft. (4.5-4.9 m <sup>2</sup> )	96-106 sq. ft. (9-9.8 m <sup>2</sup> )
1/4" x 3/8" x 1/4" (6 x 10 x 6 mm) square notch trowel	33-38 sq. ft. (3.1-3.5 m <sup>2</sup> )	66-76 sq. ft. (6.2-7 m <sup>2</sup> )

### Surface Preparation

All substrates must be dry, structurally sound with maximum deflection per industry standards of L/360 for ceramic tile installations and L/720 for natural stone installations under all live and dead loads; and be free from oil, grease, dust, paint, sealers or concrete curing compounds. All contaminants should be removed prior to installation of tile. Surface protrusions and tile glazes shall be removed by sanding, scraping or scarifying. After preparation, remove all dust by vacuuming. *Note:* Vinyl asbestos tile or any substrate containing asbestos shall not be sanded, scored or scarified because of the potential health hazard of breathing dust. Any substrate containing asbestos must be handled in accordance with existing EPA regulations. Contact your local EPA office.

Notes: Expansion joints must be provided in the tile work over all construction, control and expansion joints in the backing and where backing materials change. Follow ANSI A108.01 Section 3.7 Requirements for Expansion Joints.

Maximum variations in all substrates must not exceed 1/4" in 10 ft. (6 mm in 3 m) or 1/16" in 1 ft. (1.5 mm in 0.3 m) from

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the required plane. For non-level, interior surfaces use Tile Perfect Self Leveling Underlayment.

### Mixing Instructions

For best results, maintain all tiling materials, substrates, room and adhesives at 50°-70°F (10-21°C) for 24 hours before and 48 hours after installation. Avoid breathing dust and contact with eyes and skin. Avoid using high speed mixing, not to exceed 300 rpm, to prevent entraining air. Add powder to liquid for ease of mixing.

In a clean mixing container, slowly add product to clean, cool, water as specified in the chart below.

Size	Water
25 lbs. (11.34 kg)	2.5-3 quarts (2.37-2.84 L)
50 lbs. (22.68 kg)	1.25-1.5 gallons (4.73-5.68 L)

Mix material for 2-4 minutes to a thick creamy consistency. **Use immediately.**

### Application Instructions

Apply mortar using flat side of trowel to promote better substrate contact, then comb in one direction with the notched side of the trowel. Spread only an area that can be tiled while surface is still tacky (typically 10-15 minutes). Press tiles into setting bed, then push in a direction perpendicular to the notched trowel ridges to achieve optimum coverage. Apply mortar in a heavy enough layer so that complete contact (no voids) between mortar and tile is accomplished when tile is positioned. It may be necessary to "back-butter" large tiles to achieve complete coverage and firm support. Periodically remove and check a tile to assure proper coverage. Keep a minimum of 2/3 of the joint depth between tiles for grouting.

Open time and tile hand adjustability may vary with job site conditions. Stir occasionally during use to maintain the smooth, creamy consistency of the product. **Do not add additional water.**

### Drying Time

Grouting may be accomplished when tiles are held firmly in place, typically 2-1/2 to 3 hours after installation is completed. No traffic is permitted over the tiles prior to grouting. Cold temperatures or high humidity may extend curing time. Unglazed tiles may

require sealing prior to grouting so discoloration will not occur. The use of Tile Perfect grout products are highly recommended. Tile Perfect Grouts are available in a wide array of designer colors and when mixed with Grout Boost® Stain Resistant Grout Additive, these products provide stain resistance, high performance and ease of use.

### Clean Up

Clean tools, hands, and excess materials from face of tile, while mortar is still fresh, with warm soapy water.

### Cautions

CAUTION! EYE, SKIN AND RESPIRATORY IRRITANT. Avoid breathing dust. Avoid contact with eyes, skin and clothing. If in eyes, rinse with water 20 minutes. If on skin, rinse well with water. For additional information, see Material Data Safety Sheet (MSDS) for this product. WARNING! This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. KEEP OUT OF REACH OF CHILDREN. For Medical Emergency Information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered Tile Perfect™ brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

### Storage/Shelf Life

Store in a cool, dry area away from direct sunlight. Do not store open containers. Maximum shelf life is 1 year from date of manufacture in unopened package.

### Customer and Technical Services

#### Customer support

Toll Free: 800-832-9002  
Fax: 800-952-2368

#### Technical assistance

Information is available by calling the Technical Support Hotline.

Toll Free: 800-832-9023  
Fax: 630-952-1235



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